

**SPECIFICATION**

PLEASE AMEND THE PARAGRAPH AT PAGE 10, LINES 24-28 TO READ AS  
FOLLOWS:

In the foregoing, when two or more of the Te, Bi and Sb are present, their concentrations in the alloy are independently within the disclosed ranges. Similarly, when two ~~[[to]]~~ or more of Te<sup>+4</sup>, Bi<sup>+3</sup> and Sb<sup>+3</sup> ions are present in the electroplating bath, their concentrations are independently within the disclosed ranges.